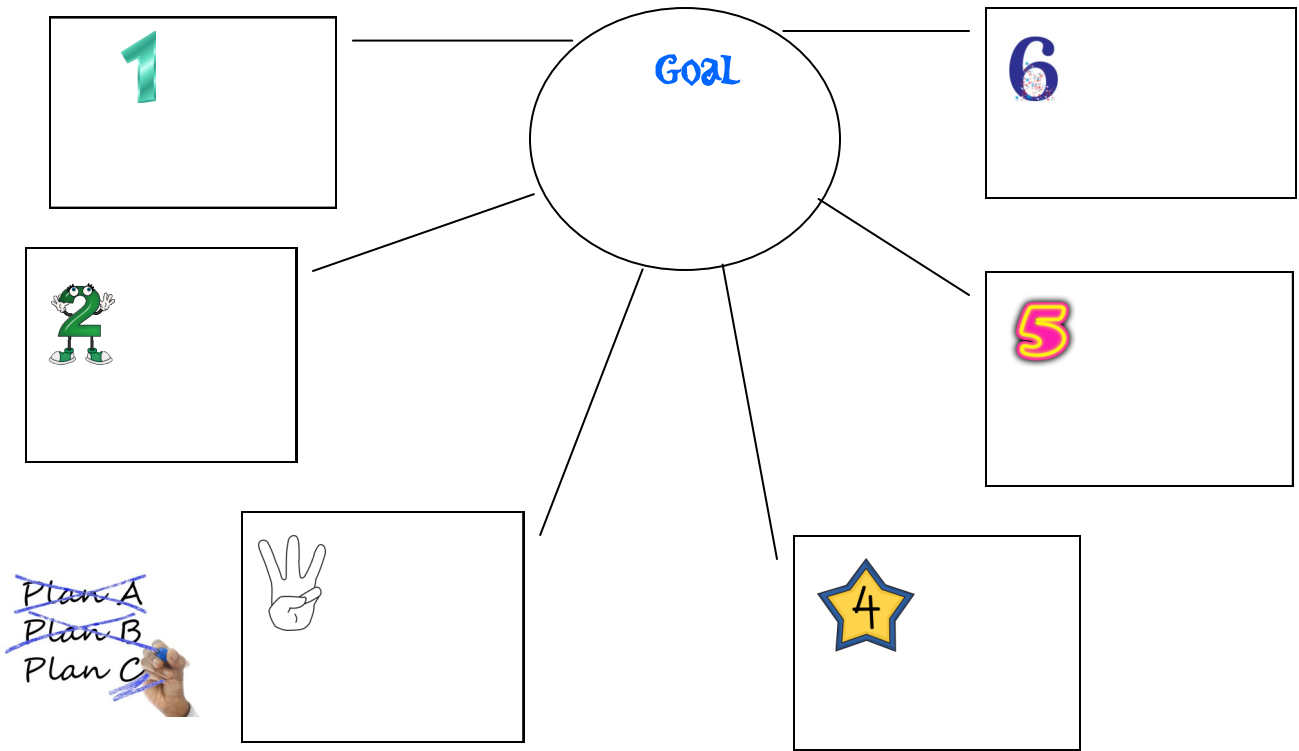


STEPS TO LONG-TERM GOALS



When it is obvious that the goal cannot be reached, don't adjust the goals, adjust the action steps.

